



TEMPERATURE CONTROLLERS... PORTABLE CHILLERS... CENTRAL CHILLERS... PUMP TANK STATIONS... TOWER SYSTEMS...

**SUBJECT: RELIEVING SYSTEM PRESSURE WHEN SHUTTING DOWN  
A G-SERIES TEMPERATURE CONTROL UNIT**

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### Relieving system pressure when shutting down your mold temperature control unit with the Advantage G-Series Microprocessor Instrument.

1. During normal operation all valves except valve 3 should be open.
2. Turn set point to 85°F and let system cool.
3. Once cool, turn unit off.
4. Close valves 1 & 2.
5. Carefully open valve 3 to relieve system pressure to open drain or bucket.
6. Caution, there will be residual pressure in the pipe between valve 2 and the cooling valve.
7. To relieve this pressure, manually open the AVT cooling valve by following the directions to manually vent in the manual.

